



## ..... Assembly

Just as many individuals come together to create efficient teams, our largest production area is where all of the high-quality components are brought together to create dependable vehicles.

Assembly is where TMMI team members unite the many components of each vehicle. First, engines, struts and braking components are installed into locally produced frames. From there, the vehicle travels to the trim lines for items such as dashboards, steering columns, windshields and underbody components. After carpeting, seats and doors are added in the final lines, the vehicle undergoes a series of inspections and dynamic testing before being transported to dealers and customers throughout the U.S.

At every stage of production, the exact components team members need for the specific vehicles they build await in correct order, thanks to the efforts of American parts suppliers throughout the Midwest region who provide just-in-time line-side delivery. Success demands a shared commitment on the part of the suppliers and a great degree of coordination between them and Toyota.

